



Dart Aerospace Ltd.
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D4109-3

Job Sheet 182571



Part No: D4109-3

Job Qty: 1 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/28/18

Job Tracking No:

Due Date: 9/4/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A SHEET 3 IPP Rev:A 10.09.24 new issue DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/4/18	9/4/18	0.00	0.00	Start Up Waterjet		SC 18/08/29
100	Waterjet	1 pcs	9/4/18	9/4/18	0.00	0.03	Waterjet1		SC 18/08/29
110	QC	1 pcs	9/4/18	9/4/18	0.00	0.00	QC2 Waterjet-3		SC 18/08/29
120	QC	1 pcs	9/4/18	9/4/18	0.00	0.00	QC8-4		38
130	Packaging	1 pcs	9/4/18	9/4/18	0.00	0.00	Packaging3		AUG 31 2018
140	QC21-SA	1 Ea	9/4/18	9/4/18	0.00	0.00	QC21		9-89

Part Op Descriptions: 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr if necessary

21
9-89 AUG 31 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S16GA	304/316 Sheet .063	.0408 sf (.0408 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S16GA	0	192	0

Part Specifications

Specifications could not be found.

Plex 8/28/18 11:24 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NC _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td style="border: none;"></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																								
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Date : _____	QTY Effective : _____			MRB (QSI042) Approval																																								
Disposition				Completed By																																								
				Lead hand / Supervisor Approval Verification																																								
				QC / QA Coordinator Approval																																								
FAULT CATEGORY																																												
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